



**TUBE HEAT EXCHANGER AND THERMOSTAT WITH INSTALLATION
COMPONENTS: TD70CHC**

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	844950	1			
2	844806	1	· Housing		REPL BY 876026
	876026	1	· Housing		
2A	180715	4	· Plug		
2B	957171	4	· Gasket		
3	845106	1	· Insert		
4	844734	1	· End plate		
5	844735	1	· End plate		
6	925278	4	· O-ring		
7	955977	2	· Rubber ring		
8	955536	4	· Screw		
9	942336	4	· Spring washer		
10	955592	2	· Screw		
11	941912	2	· Spring washer		
12	823660	4	· Zinc electrode		REPL BY 823661
13	823661	4	· · Zinc electrode		
14	823662	4	· · Plug		
15	836169	4	· Gasket		
16	350578	1	· Pressure cap		
17	949974	2	O-ring		(925062)
18	82745	2	Tap		
19	836822	1	Gasket		
20	844804	1	Bracket		
21	955533	4	Screw		
22	941907	4	Spring washer		
23	807183	4	Spacer sleeve		L = 6 MM
25	940114	4	Screw		
26	942336	4	Spring washer		
27	192618	X	Hose		L = 250 MM
28		1	LIFTING EYE		
29	844803	1	Bracket		
30	955577	2	Screw	02B-0400	
31	941911	2	Spring washer		
32	940114	2	Screw		EARLY TYPE
32A	953257	2	Stud		LATE TYPE
32B	955827	2	Nut		LATE TYPE
33	942336	2	Spring washer		
34	845267	1	Hose attachment		(836810)
35	940135	2	Screw		
36	941907	2	Spring washer		
37	955527	2	Screw		
38	941907	2	Spring washer		
39	845268	1	Tube		
40	952980	X	Rubber hose		L = 75 MM (943372)
41	943480	2	Clamp		
42	952979	X	Rubber hose		L = 60 MM (943371,13519)
43	943479	2	Hose clamp		
44	943371	X	Hose		L = 190 MM
45	943479	2	Hose clamp		
46	952077	1	Plug		
47		1	CIRCULATION PUMP	02B-0300	
48	824136	1	Thermostat housing		
49	420162	1	Seal	02B-0300	
50	862744	1	Gasket	IK	(820604)
51	940134	4	Screw		
52	941909	4	Spring washer		
53	875788	2	Thermostat kit		70%Z9
	875787	2	Thermostat kit		76%Z9
54	416033	2	Sealing ring	IK	
55	824235	1	Cover		
56	955540	3	Screw		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
57	942336	3	Spring washer		
58	952077	2	Plug		
59	180761	2	Plug		
60	11996	2	Gasket	IK	
61	82744	1	Tap		
62	820800	1	Tube		
63	420171	1	Gasket		
64	956569	1	Screw		L = 22 MM
	956571	1	Screw		L = 32 MM
65	941907	2	Spring washer		
66		1	EXHAUST MANIFOLD	02B-0700	

