



**TUBE HEAT EXCHANGER AND THERMOSTAT WITH INSTALLATION  
COMPONENTS: D70CHC**

**02B**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	844950	1			
2	844806	1	• Housing		REPL BY 876026
	876026	1	• Housing		
2A	180715	4	• Plug		
2B	957171	4	• Gasket		
3	845106	1	• Insert		
4	844734	1	• End plate		
5	844735	1	• End plate		
6	925278	4	• O-ring		
7	955977	2	• Rubber ring		
8	955536	4	• Screw		
9	942336	4	• Spring washer		
10	955592	2	• Screw		
11	941912	2	• Spring washer		
12	823660	4	• Zinc electrode		REPL BY 823661
13	823661	4	• • Zinc electrode		
14	823662	4	• • Plug		
15	836169	4	• Gasket		
16	350578	1	• Pressure cap		
17	949974	2	O-ring		(925062)
18	82745	2	Tap		
19	836822	1	Gasket		
20	844804	1	Bracket		
21	955533	4	Screw		
22	941907	4	Spring washer		
23	842350	4	Spacer sleeve		L = 9 MM
24	807425	2	Sleeve		L = 24 MM
25	940114	4	Screw		
26	942336	4	Spring washer		
27	192618	X	Hose		L = 250 MM
28		1	LIFTING EYE		
29	844803	1	Bracket		
30	955577	2	Screw	02B-0400	
31	941911	2	Spring washer		
32	940114	2	Screw		EARLY TYPE
32A	953257	2	Stud		LATE TYPE
32B	955827	2	Nut		LATE TYPE
33	942336	2	Spring washer		
34	845267	1	Hose attachment		(836810)
35	940135	2	Screw		
36	941907	2	Spring washer		
37	955527	2	Screw		
38	941907	2	Spring washer		
39	845268	1	Tube		
40	952980	X	Rubber hose		L = 75 MM (943372)
41	943480	2	Clamp		
42	952979	X	Rubber hose		L = 60 MM (943371,13519)
43	943479	2	Hose clamp		
44	943371	X	Hose		L = 190 MM
45	943479	2	Hose clamp		
46	952077	1	Plug		
47		1	CIRCULATION PUMP	02B-0300	
48	824136	1	Thermostat housing		
49	420162	1	Seal	02B-0300	
50	862744	1	Gasket	IK	(820604)
51	940134	4	Screw		
52	941909	4	Spring washer		
53	875788	2	Thermostat kit		70%Z9
	875787	2	Thermostat kit		76%Z9
54	416033	2	Sealing ring	IK	
55	824235	1	Cover		
56	955540	3	Screw		

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57	942336	3	Spring washer		
58	952077	2	Plug		
59	180761	2	Plug		
60	11996	2	Gasket	IK	
61	82744	1	Tap		
62	820800	1	Tube		
63	420171	1	Gasket		
64	956569	1	Screw		L = 22 MM
	956571	1	Screw		L = 32 MM
65	941907	2	Spring washer		
66		1	EXHAUST MANIFOLD	02B-0650	
67	846668	1	Gasket		
68	846667	1	Housing		
69	955295	2	Screw		
70	957171	2	Gasket		
71	837797	1	Float breaker		
72	956076	4	Screw		
73	18806	4	Washer		
74	843906	1	Reducer sleeve		
75	881191	2	Cable union		
76	942542	4	Clamp		