

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876261	6	Cylinder liner kit		
	6	• CYLINDER LINER		
	6	• PISTON		
1542160	6	• Piston pin		
914519	12	• Lock ring		
	6	• O-RING		
1542323	18	• O-ring		
	6	• PISTON RING, UPPER		
	6	• PISTON RING, LOWER		
	6	• OIL RING		
275751	6	Sealing ring kit		
	6	• SEAL RING		
1542323	12	• O-ring, MIDDLE-LOWER		
	6	• UPPER		
275350	6	Piston ring kit		
	6	• PISTON RING, UPPER		
	6	• PISTON RING, LOWER		
	6	• OIL RING		
270111	6	Big end bearing kit		STD D
270112	6	Big end bearing kit		UNDER SIZE 0,25 MM
270113	6	Big-end bearing kit		UNDER SIZE 0,50 MM
270114	6	Big end bearing kit, BIG-END BEARING KIT		UNDER SIZE 0,75 MM
270467	7	Main bearing kit		STD D
270468	7	Main bearing kit		UNDER SIZE 0,25 MM
270469	7	Main bearing kit		UNDER SIZE 0,50 MM
270470	7	Main bearing kit, MAIN BEARING KIT		UNDER SIZE 0,75 MM
270464	1	Thrust washer kit		STD D
270465	1	Thrust washer kit		OVER SIZE 0,10 MM
270466	1	Thrust washer kit, THRUST WASHER KIT		OVER SIZE 0,20 MM
275569	1	Oil pump kit, SPARE PARTS KIT OIL PUMP		FOR 1542210
424133	1	• Washer		
	1	• GEAR		
	1	• SHAFT		
910115	1	• Key		
470234	2	• Bushing, BUSHING		
276166	1	Oil pump kit, OIL PUMP		FOR 1542210 860721
424133	1	• Washer		
425185	1	• Gear		
860722	1	• Shaft		
910115	1	• Key		
470234	2	• Bushing, BUSHING		
271080	1	Repair kit, REPAIR KIT CIRCULATION PUMP		FOR 859127
70913	1	• Deflector		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		
1545283	1	• Sealing ring		
421306	1	• Wear ring		
914462	1	• Lock ring		
941907	4	• Spring washer		
1542198	1	• Sealing ring		
859027	1	• Gasket		
	1	• SHAFT		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876088	1	Overhaul kit, REPAIR KIT SEA WATER PUMP		
11010	2	• Ball bearing		
801566	1	• Screw		
808285	1	• Screw		
815573	1	• Cover		
	1	• CAM		
827011	1	• Cam		
827247	2	• Sealing ring		
841693	6	• Screw		
	1	• SHAFT		
914523	1	• Lock ring		
960166	1	• O-ring, O-RING		
876312	1	Connector kit, GASKET KIT TURBO		
11994	3	• Gasket		
969011	2	• Gasket		
420641	1	• Gasket		
471449	1	• Sealing ring		
838855	1	• Sealing ring		
838864	1	• Clamp		
860105	1	• Gasket		
859111	1	• Gasket		
967944	1	• O-ring, O-RING		
858709	1	Repair kit, REPAIR KIT TURBO		
838562	2	• Bushing		
845042	4	• Lock ring		
858669	2	• Piston ring		
858710	1	• Thrust bearing		
845047	1	• Oil deflector		
858670	1	• Piston ring		
838567	1	• O-ring		
838426	1	• O-ring		
845829	4	• Screw		
838568	4	• Washer		
848711	1	• Nut		
858661	6	• Screw		
858662	4	• Segment		
858664	3	• Segment		
955293	6	• Screw, SCREW		
273663	1	Repair kit, FUEL FEED PUMP		FOR 1542170
	1	• FILTER		
	1	• GASKET		
	2	• WASHER		
	2	• SCREW		
876104	1	Gasket kit, GASKET KIT DECARBONIZING		
11994	4	• Gasket		
469846	6	• Sealing ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
858992	1	• Gasket		
		• Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
838653	1	• Gasket		
838654	3	• Gasket		
876144	3	• Gasket kit		
838766	1	• Sealing ring		
843449	1	• Gasket		
925067	6	• O-ring		
940096	1	• Gasket		
947624	1	• Gasket		
957171	2	• Gasket		
969198	2	• O-ring		
859171	12	• Valve stem seal		
1542052	3	• Rubber seal		
1542187	1	• Gasket		
1542198	1	• Sealing ring, SEAL RING		
876362	1	Gasket kit, GASKET KIT RECONDITIONING		
11994	12	• Gasket		
416033	2	• Sealing ring		
469482	2	• O-ring		
469483	6	• Sealing ring		
829487	1	• Gasket		
838807	1	• Sealing ring		
859086	2	• Sealing ring		
842913	3	• Sealing ring		
859038	1	• Gasket		
858986	4	• Sealing ring		
859002	1	• Gasket		
858570	1	• Seal		
949187	1	• O-ring		
949657	1	• O-ring		
949658	3	• O-ring		
955981	6	• O-ring		
957171	12	• Gasket		
957181	2	• Gasket		
968971	2	• O-ring		
1542204	1	• Sealing ring		
1542318	1	• Sealing ring		
3501530	1	• Gasket		
859039	1	• Gasket		
859027	1	• Gasket		
859032	1	• Gasket		
1542385	2	• Sealing ring		