



**DRIVE DP 290A**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853414	1	Gear under		RATIO. 1,78:1. REPLACED BY LOWER GEAR UNIT 854049
2	852194	1	· Housing		REPL BY 854051. WHITE
	854051	1	· Housing		GREY
3	852456	1	· · Bearing housing		REPL BY 854053. WHITE
	854053	1	· · Bearing housing		GREY
4	852643	2	· · Attaching plate		
5	948338	6	· · Pop rivet		
6	852644	1	· · Check valve		
7	852646	1	· Steering fin		REPL BY 854054. WHITE
	854054	1	· Steering fin		GREY
8	941817	1	· Screw		
8A	852183	1	· Countershaft		REPL BY 854611
9	854611	1	· Intermedi.shaft kit		
9A	184682	1	· · Cone		FOR 854611
9B	969071	1	· · Round nut	IK	FOR 854611
9C	854553	1	· · Splined sleeve		FOR 854611
			· · Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
10	184654	1	· Needle bearing		
11	184682	1	· Cone		FOR 852183
12	854464	1	· Gear set		RATIO 1,78:1 (853532)
13	852212	1	· Nut	IK	
14	941832	X	· Adjusting washer		TH = 0,05 MM
	941833	X	· Adjusting washer		TH = 0,20 MM
15	183374	1	· Ball bearing		
16	944970	X	· Adjusting washer		
17	11072	1	· Roller bearing		
18	944522	X	· Shim		TH = 0,05 MM
	42981	X	· Shim		TH = 0,10 MM
	968057	X	· Shim		TH = 0,20 MM
	42980	X	· Shim		TH = 0,35 MM
19	897387	1	· Spacer ring		
20	907023	1	· Lock washer	IK	
21	906633	1	· Nut	IK	FOR 852183
22	814482	1	· Oil pump screen		
23	852904	1	· Magnetic plug		
24	955974	1	· O-ring	IK	
25	852181	1	· Driveshaft		
25A	11044	1	· Bearing		
26	184765	1	· Roller bearing, COMPL.		
26A	184690	1	· · Bearing		REPL BY 184765
27	184689	1	· · Cup		REPL BY 184765
28	943252	X	· Adjusting washer		TH = 0,05 MM
	941823	X	· Adjusting washer		TH = 0,10 MM
	967351	X	· Adjusting washer		TH = 0,15 MM
	941824	X	· Adjusting washer		TH = 0,20 MM
	941825	X	· Adjusting washer		TH = 0,40 MM
29	184691	1	· Bearing		
30	81374	X	· Adjusting washer		TH = 0,10 MM
					REPL BY 191834
	81375	X	· Adjusting washer		TH = 0,15 MM
					REPL BY 191835
	81376	X	· Adjusting washer		TH = 0,35 MM
					REPL BY 191837
30A	191834	X	· Shim		TH = 0,10 MM
	191835	X	· Shim		TH = 0,15 MM
	191837	X	· Shim		TH = 0,25 MM
31	925258	2	· O-ring	IK	
32	941812	2	· Screw		
33	875821	1	· Zinc ring kit		
34	966808	2	· · Screw		
35	183859	1	· Needle bearing		

