



**INLET AND EXHAUST MANIFOLD AND INSTALLATION COMPONENTS:  
AQAD41A**
**02B**

| REF | PART NO. | QTY | DESCRIPTION     | SEE SEC. | NOTES                             |
|-----|----------|-----|-----------------|----------|-----------------------------------|
| 1   | 838690   | 1   | Inlet pipe      |          | REPL BY 859300                    |
|     | 859300   | 1   | Inlet pipe      |          |                                   |
| 1A  | 960634   | 2   | · Plug          |          | FOR 859300                        |
| 1B  | 947627   | 2   | · Gasket        |          | FOR 859300                        |
| 2   | 960632   | 1   | Plug            |          |                                   |
| 3   | 947624   | 1   | Gasket          |          |                                   |
| 4   | 924068   | 9   | Stud            |          | L = 50 MM                         |
|     | 17942    | 1   | Stud            |          | L = 110 MM                        |
| 5   | 941907   | 13  | Spring washer   |          |                                   |
| 6   | 945408   | 13  | Flange nut      |          |                                   |
| 7   | 17942    | 1   | Stud            |          | L = 110 MM                        |
| 8   | 838854   | 1   | Stud            |          | L = 185 MM                        |
| 9   | 953049   | 1   | Stud            |          | L = 50 MM                         |
| 10  |          | 1   | AFTER COOLER    |          |                                   |
|     |          |     |                 | 02B-2400 |                                   |
| 11  | 471449   | 1   | Sealing ring    |          |                                   |
| 12  | 838693   | 1   | Connection pipe |          |                                   |
| 13  | 838864   | 1   | Clamp           |          |                                   |
| 14  | 947542   | 1   | Screw           |          |                                   |
| 15  | 967944   | 1   | O-ring          |          |                                   |
| 16  | 838697   | 1   | Turbo           | 02B-2050 |                                   |
| 17  | 842993   | 1   | Clamp           |          |                                   |
| 18  | 858481   | 1   | Exhaust riser   |          | FOR ENGINES WITH WET EXHAUST LINE |
|     |          |     | Bulletin 44-16  | 44-16-EN | Overhaul kit, Exhaust Bend        |
| 18  |          |     |                 | 02B-2355 |                                   |
| 20  | 858955   | 1   | Exhaust hose    |          | (858729)                          |
| 20A | 853012   | 2   | Hose clamp      |          | (943483)                          |
| 21  | 853535   | 1   | Exhaust pipe    |          |                                   |
| 22  | 838687   | 1   | Exhaust pipe    |          |                                   |
| 23  | 946780   | 12  | Cap plug        |          |                                   |
| 24  | 838766   | 1   | Sealing ring    |          |                                   |
| 25  | 838673   | 6   | Gasket          |          | REPL BY 876144                    |
|     | 876144   | 3   | Gasket kit      |          |                                   |
| 26  | 953001   | 8   | Stud            |          | L = 120 MM                        |
|     | 953002   | 2   | Stud            |          | L = 125 MM                        |
| 26  | 953003   | 1   | Stud, STUD BOLT |          | L = 130 MM                        |
|     |          |     |                 | 02B-0873 |                                   |
| 26  | 953007   | 1   | Stud, STUD BOLT |          | L = 150 MM                        |
|     |          |     |                 | 02B-0873 |                                   |
| 27  | 941908   | 12  | Spring washer   |          |                                   |
| 28  | 971095   | 12  | Nut             |          |                                   |
| 29  | 949918   | 1   | Drain cock      |          |                                   |
| 29A | 947893   | 1   | Drain cock      |          |                                   |
| 30  | 842913   | 1   | Sealing ring    |          |                                   |
| 32  | 946544   | 2   | Flange screw    |          |                                   |
| 35  | 838862   | 1   | Coolant pipe    |          | HEAT EXCHANGER-EXHAUST BEND.      |
| 39  | 842913   | 1   | Sealing ring    |          |                                   |
| 40  | 844258   | 1   | Coolant pipe    |          |                                   |
| 41  | 943475   | 2   | Hose clamp      |          |                                   |
| 42  | 944386   | 1   | Hose            |          | L = 150 MM                        |

