

AQAD31A,AD31A

PART NO.	QTY	DESCRIPTION	NOTES
876099	4	Cylinder liner kit	
	4	• CYLINDER LINER	
	4	• PISTON	
1542160	4	• Piston pin	
914519	8	• Lock ring	
	4	• SEAL RING, UPPER	
	12	• SEAL RING, LOWER	
	4	• PISTON RING, UPPER	
	4	• PISTON RING, LOWER	
	4	• OIL RING	
275751	4	Sealing ring kit	
	4	• SEAL RING	
1542323	8	• O-ring, MIDDLE-LOWER	
	4	• UPPER	
275350	4	Piston ring kit	
	4	• COMPRESSION RING, UPP	
	4	• COMPRESSION RING, LOWER	
	4	• OIL RING	
270111	4	Big end bearing kit	STD
270112	4	Big end bearing kit	UNDER SIZE 0,25 MM
270113	4	Big-end bearing kit	UNDER SIZE 0,50 MM
270114	4	Big end bearing kit, BIG-END BEARING KIT	UNDER SIZE 0,75 MM
270467	5	Main bearing kit	STD
270468	5	Main bearing kit	UNDER SIZE 0,25 MM
270469	5	Main bearing kit	UNDER SIZE 0,50 MM
270470	5	Main bearing kit, MAIN BEARING KIT	UNDER SIZE 0,75 MM
270464	1	Thrust washer kit	STD
270465	1	Thrust washer kit	OVER SIZE 0,1 MM
270466	1	Thrust washer kit, THRUST WASHER KIT	OVER SIZE 0,2 MM
875735	1	Repair kit, REPAIR KIT CIRCULATION PUMP	FOR 838698,859128
70913	1	• Deflector	
181538	1	• Ball bearing	
1660609	1	• Ball bearing	
421306	1	• Wear ring	
	1	• SHAFT	
859027	1	• Gasket	
914462	1	• Lock ring	
941907	4	• Spring washer	
1545283	1	• Sealing ring, SEAL RING	
876088	1	Overhaul kit, REPAIR KIT SEA WATER PUMP	
11010	2	• Ball bearing	
801566	1	• Screw	
808285	1	• Screw	
815573	1	• Cover	
	1	• CAM	
827011	1	• Cam	
827247	2	• Sealing ring	
841693	6	• Screw	
	1	• SHAFT	
914523	1	• Lock ring	
960166	1	• O-ring, O-RING	
876312	1	Connector kit, GASKET KIT TURBO	(876108)

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PART NO.	QTY	DESCRIPTION	NOTES
11994	3	• Gasket	
969011	2	• Gasket	
420641	1	• Gasket	(466393)
471449	1	• Sealing ring	
838855	1	• Sealing ring	
838864	1	• Clamp	
860105	1	• Gasket	
859111	1	• Gasket	
907132	1	• Gasket	
967944	1	• O-ring, O-RING	
858709	1	Repair kit, REPAIR KIT TURBO	
838562	2	• Bushing	
845042	4	• Lock ring	
858669	2	• Piston ring	
858710	1	• Thrust bearing	
845047	1	• Oil deflector	
858670	1	• Piston ring	
845036	1	• O-ring	
838426	1	• O-ring	
845829	4	• Screw	
838568	4	• Washer	
848711	1	• Nut	
858661	6	• Screw	
858662	4	• Segment	
858664	3	• Segment	
955293	6	• Screw, SCREW	
876110	1	Gasket kit, GASKET KIT AFTER COOLER	
471449	1	• Sealing ring	
838720	2	• Seal	
838831	1	• Sealing strip	
847573	1	• Sealing strip	
858979	1	• Sealing ring	
858986	4	• Sealing ring, SEAL RING	
273663	1	Repair kit, FUEL FEED PUMP	FOR 1542170
	1	• FILTER	
	1	• GASKET	
	2	• WASHER	
	2	• SCREW	
876103	1	Gasket kit, GASKET KIT DECARBONIZING	
11994	4	• Gasket	
469846	4	• Sealing ring	
858993	1	• Gasket	
838652	1	• Gasket	
838654	2	• Gasket	
876144	2	• Gasket kit	
843449	1	• Gasket	
838766	1	• Sealing ring	
925067	6	• O-ring	
940096	1	• Gasket	
947624	1	• Gasket	
957171	2	• Gasket	
969198	2	• O-ring	
859171	8	• Valve stem seal	
1542052	2	• Rubber seal	
1542187	1	• Gasket	

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VOLVO
PENTA

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PART NO.	QTY	DESCRIPTION	NOTES
1542198	1	· Sealing ring	
876361	1	Gasket kit, GASKET KIT RECONDITIONING	(876105)
11994	8	· Gasket	
969011	5	· Gasket	
416033	2	· Sealing ring	
418445	2	· Sealing ring	
469482	2	· O-ring	
469483	6	· Sealing ring	
829487	1	· Gasket	
838807	1	· Sealing ring	
859086	2	· Sealing ring	
858986	4	· Sealing ring	
842913	3	· Sealing ring	
859038	1	· Gasket	
859111	1	· Gasket	
859002	1	· Gasket	
858570	1	· Seal	
968971	1	· O-ring	
969011	4	· Gasket	(947621)
947627	1	· Gasket	
949187	1	· O-ring	
949657	1	· O-ring	
949658	3	· O-ring	
955981	4	· O-ring	
957171	8	· Gasket	
957181	2	· Gasket	
859039	1	· Gasket	
859027	1	· Gasket	
1542385	2	· Sealing ring	
859033	1	· Gasket	