



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838620	1	Cylinder block		REPL BY 860257
	860257	1	Cylinder block		
2		5	· BEARING CAP	02A-2900	
3	1542416	10	· Screw		
4	1542067	5	· Bushing	02A-3400	
5	463905	2	· Expansion plug		
6	955083	4	· Cap plug		
7	952077	2	Plug		
8	415311	3	Sleeve		
9	946402	2	Pin		
10	947893	1	Drain cock		
11	191026	2	Plug		
16	1545204	4	Spacer sleeve		
17	1545160	4	Spacer sleeve		
18	941908	4	Spring washer		
19	965187	4	Screw		
20		1	BRACKET		
21	1542052	2	Rubber seal		
22	1542050	1	Inspection lid		
23	924075	4	Stud		EARLY TYPE
24	469846	4	Sealing ring		
25	1542286	4	Cap nut		EARLY TYPE
25A	859447	4	Shoulder screw		LATE TYPE
26	838763	1	Crankcase ventilatio		
27	924058	1	Stud		
28	842972	1	Valve disc		
29	842974	1	Spacer sleeve		
30	843905	1	Spring		
31	842975	1	Cover		
32	858570	1	Seal		
33	949278	1	Lock nut		
34	875850	1	Filter		REPL BY 876069
	876069	1	Filter		
35	843449	1	· Gasket		
36	860291	1	Flywheel housing		(838851) REPL BY 860690
	860690	1	Flywheel housing		
37	965175	2	· Screw		
38	404069	1	· Setting indicator		
39	407092	1	· Cover		
39A	860926	2	· Plug		
40	860431	1	Sealing ring		
41	965185	6	Flange screw		L = 40 MM
	965220	2	Flange screw		L = 45 MM
42	941908	8	Spring washer		
43	829487	1	Gasket		
44	829489	1	Cover		PRODUCT NO.867965,867966
45	946752	11	Flange screw		
46	941908	11	Spring washer		
47	946035	4	Lock nut		
48	1542320	4	Oil jet		
49	955981	4	O-ring		
50	1542380	4	Stud		
51		1	ENGINE SIGN		
52	950885	2	Drive screw		