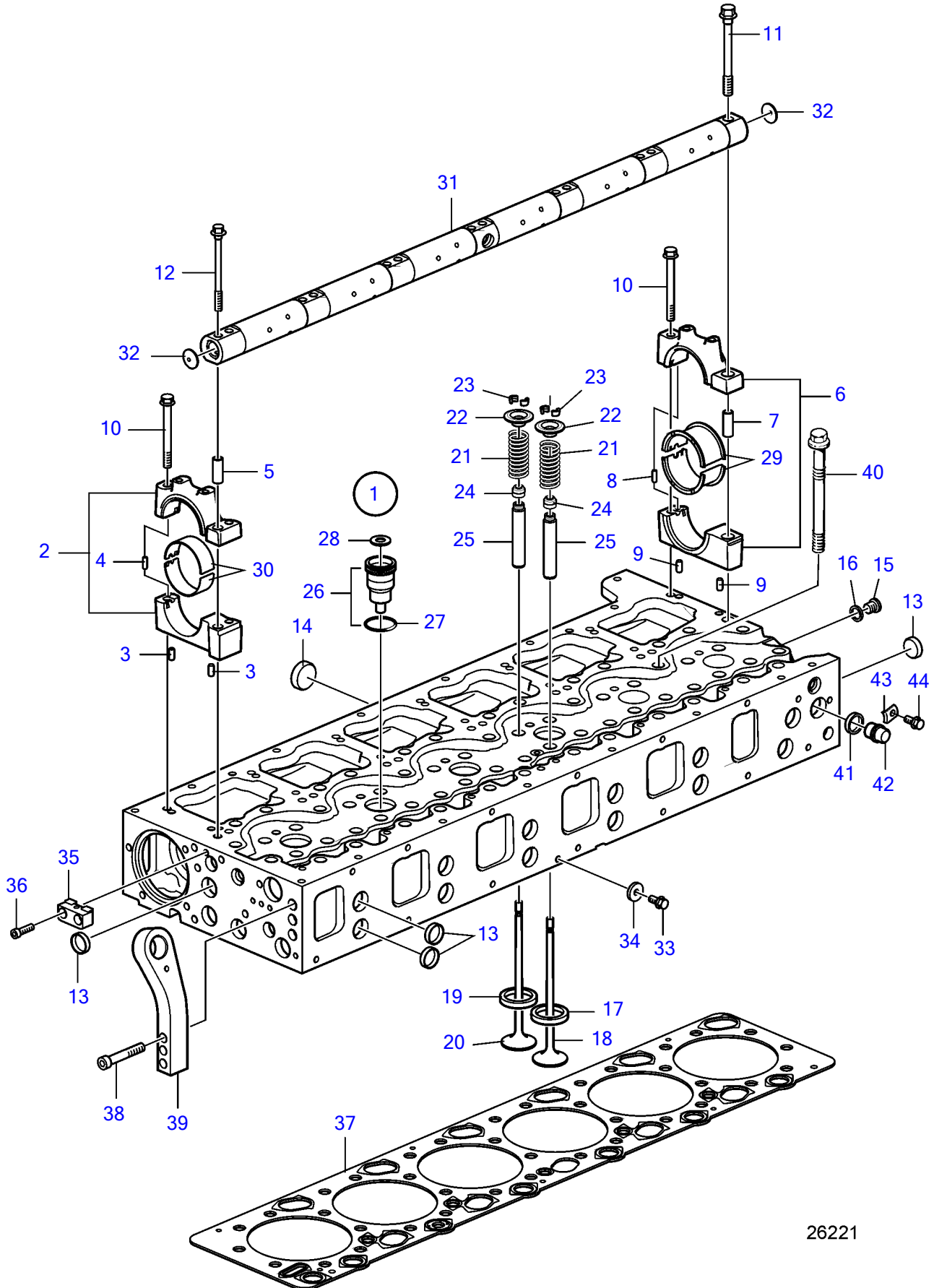


D13B-F MG



26221

## D13B-F MG

| REF | PART NO. | QTY | DESCRIPTION              | NOTES                           |
|-----|----------|-----|--------------------------|---------------------------------|
| 1   | 3801375  | 1   | Cylinder head            |                                 |
| 2   |          | 6   | • Bearing housing, front | Bearing housing 1-6             |
| 3   | 950562   | 2   | • • Pin                  |                                 |
| 4   | 950542   | 1   | • • Pin                  |                                 |
| 5   |          | 1   | • • Pivot pin            |                                 |
| 6   |          | 1   | • Bearing housing, rear  |                                 |
| 7   |          | 1   | • • Pivot pin            |                                 |
| 8   | 950542   | 1   | • • Pin                  |                                 |
| 9   | 950562   | 2   | • • Pin                  |                                 |
| 10  | 975105   | 7   | • Flange screw           | M10x100mm                       |
| 11  | 20412482 | 1   | • Flange screw           | M14x100mm                       |
| 12  | 20537512 | 12  | • Flange screw           | M10x120mm                       |
| 13  | 24426721 | 20  | • Expansion plug         | D=20mm                          |
| 14  | 24426722 | 5   | • Expansion plug         | D=40mm                          |
| 15  | 966143   | 1   | • Plug                   |                                 |
| 16  | 11996    | 1   | • Gasket                 |                                 |
| 17  | 20530103 | 12  | • Valve seat, exhaust    | Replaced by valve seat 20541405 |
|     | 20541405 | 12  | • Valve seat             |                                 |
| 18  | 20768519 | 12  | • Exhaust valve          |                                 |
| 19  | 20740804 | 12  | • Valve seat, intake     |                                 |
| 20  | 20740798 | 12  | • Inlet valve            |                                 |
| 21  | 21310068 | 24  | • Valve spring           |                                 |
| 22  | 20510743 | 24  | • Valve spring washer    |                                 |
| 23  | 20510747 | 48  | • Valve cotter           |                                 |
| 24  | 20864662 | 12  | • Valve seal             |                                 |
| 25  | 20904074 | 24  | • Valve guide            |                                 |
| 26  | 21274700 | 6   | • Injector sleeve        |                                 |
| 27  | 20536487 | 1   | • • O-ring               |                                 |
| 28  | 21261987 | 1   | • • Washer               |                                 |
| 29  | 20756108 | 1   | Camshaft bearing kit     |                                 |
| 30  | 20999623 | 6   | Camshaft bearing kit     |                                 |
| 31  | 20510623 | 1   | Rocker arm shaft         |                                 |
| 32  | 955096   | 2   | • Expansion plug         |                                 |
| 33  | 944926   | 1   | Flange screw             |                                 |
| 34  | 945583   | 1   | Washer                   |                                 |
| 35  |          | 1   | Bracket                  |                                 |
| 36  | 959220   | 2   | Hex. socket screw        |                                 |
| 37  | 20513037 | 1   | Cylinder head gasket     |                                 |
| 38  |          | 3   | Hex. socket screw        |                                 |
| 39  |          | 1   | Lifting eye              |                                 |
| 40  | 21345131 | 38  | Screw                    |                                 |
| 41  | 1547252  | 1   | Sealing ring             |                                 |
| 42  | 20845995 | 1   | Plug                     |                                 |
| 43  | 1546531  | 1   | Lock brace               |                                 |
| 44  | 984732   | 1   | Flange screw             |                                 |