

D12D-A MG, D12D-E MG

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	877574	6	Cylinder liner kit	
	914530	12	• Snap ring	
	270950	6	• Sealing kit	
	3155115	6	• Piston pin	
	3840819	6	• Piston ring kit	(877572)
		6	• Cylinder liner	
		6	• Piston	
	270950	6	Sealing kit	
	(470190)	12	• Sealing ring	Obsolete part
		6	• Sealing ring	Obsolete part
	3840819	6	Piston ring kit	(877572)
		6	• Compression ring	
		6	• Compression ring	
		6	• Oil scraper ring	
	276134	6	Big-end bearing shel	Std
	276135	6	Big-end bearing shel	U.S=0.25mm
	276136	6	Big-end bearing shel	U.S=0.50mm
	(276137)	6	Big-end bearing shel	Obsolete part, U.S=0.75mm
	276334	6	Big-end bearing shel	U.S=1.00mm
	(276349)	6	Big-end bearing shel	Obsolete part, U.S=1.25mm
	20530916	7	Main bearing	Std, (276615)
		7	• Bearing shell, upper	Marked 20530902
		7	• Bearing shell, lower	Marked 20530900
	20578624	7	Main bearing	U.S=0.25mm, (276616)
		7	• Bearing shell, upper	Marked 20578619
		7	• Bearing shell, lower	Marked 20578613
	20578625	7	Main bearing	U.S=0.50mm, (276617)
		7	• Bearing shell, upper	Marked 20578620
		7	• Bearing shell, lower	Marked 20578614
	(20578626)	7	Main bearing	Obsolete part, U.S=0.75mm, (276618)
		7	• Bearing shell, upper	Marked 20578621
		7	• Bearing shell, lower	Marked 20578615
	20578627	7	Main bearing	U.S=1.00mm, (276619)
		7	• Bearing shell, upper	Marked 20578622
		7	• Bearing shell, lower	Marked 20578616
	(20578628)	7	Main bearing	Obsolete part, U.S=1.25mm, (276620)
		7	• Bearing shell, upper	Marked 20578623
		7	• Bearing shell, lower	Marked 20578617
	3093651	1	Thrust washer kit	Std
	3093652	1	Thrust washer kit	O.S=00,1mm
	3093653	1	Thrust washer kit	O.S=0,2mm
	3099100	1	Cylinder head gasket, cylinder head	
	3830718	1	Gasket kit	
	859171	24	• Valve stem seal	
	949659	12	• O-ring	
	1675841	1	• Gasket	
	20536487	6	• O-ring	(3165747)
	8170116	1	• Sealing strip	
	3830993	1	Repair kit, sea water pump	
	11013	2	• Ball bearing	
	826230	1	• Wear washer	
	812964	1	• Deflector ring	
	3829315	1	• Sealing ring	
	825735	1	• Lock ring	
	845795	1	• Sealing ring	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
	963554	5	• Hexagon screw	
	847230	2	• Lock ring	
	3830459	1	Repair kit	
		1	• Impeller	Use impeller kit 3830459
	3830664	1	• O-ring	
	877485	1	Repair kit, turbo	
	3886743	6	Kit, fuel injector	Nozzle kit, 3886743
		1	Nozzle	
		1	Spring	
	276948	1	O-ring kit	
	3819169	1	Connector kit	Inlet/exhaust manifold, charge air cooler, therm.housing.
	11994	1	• Gasket	
	11996	2	• Gasket	
	864491	6	• Gasket	
	3838953	1	• Gasket	
	3884762	1	• Gasket	
	947084	4	• Gasket	
	949656	2	• O-ring	
	968559	1	• O-ring	
	968725	2	• O-ring	
	969011	2	• Gasket	
	976044	1	• O-ring	
	976063	2	• O-ring	
	1547253	2	• Sealing ring	
	1547254	2	• Sealing ring	
	1675066	1	• Sealing ring	
	20714247	1	• Sealing strip	(8170452)
	20489341	1	• Sealing	(8170473)
	3830454	1	Overhaul gasket kit, reconditioning	
	11994	1	• Gasket	
	11996	20	• Gasket	
	18677	2	• Gasket	
	421158	2	• Sealing ring	
	20555696	5	• Sealing ring	(421629)
	421723	1	• Sealing plug	
	466739	1	• O-ring	
	469328	9	• Gasket	
	469846	3	• Sealing ring	
	470383	2	• Sealing ring	
	836169	2	• Gasket	
	843584	3	• Gasket	
	862583	1	• Gasket	
	863209	2	• Sealing ring	
	864491	8	• Gasket	
	907132	1	• Gasket	
	925027	2	• O-ring	
	925058	1	• O-ring	
	925068	2	• O-ring	
	925072	1	• O-ring	
	925073	1	• O-ring	
	925092	2	• O-ring	
	967344	1	• O-ring	
	925255	1	• O-ring	
	925256	1	• O-ring	
	943908	2	• Gasket	
	944126	1	• O-ring	
	945512	1	• O-ring	
	945653	4	• Gasket	

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D12D-A MG, D12D-E MG

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REF	PART NO.	QTY	DESCRIPTION	NOTES
	947084	6	• Gasket	
	947620	3	• Gasket	
	947624	1	• Gasket	
	947626	2	• Gasket	
	947627	8	• Gasket	
	948610	2	• O-ring	
	948885	1	• Gasket	
	948888	2	• O-ring	
	948980	1	• O-ring	
	948981	4	• O-ring	
	949736	1	• O-ring	
	967344	2	• O-ring	
	969011	7	• Gasket	
	974673	1	• O-ring	
	3832906	1	• O-ring	
	976929	4	• Gasket	
	976930	1	• Gasket	
	976931	1	• Gasket	
	976932	2	• Gasket	
	977937	2	• Gasket	
	85108352	1	• Crankshaft seal	(1543896)
	1547254	2	• Sealing ring	
	1547255	2	• Sealing ring	
	1636309	1	• Sealing ring	
	1677370	2	• Sealing ring	
	20551483	2	• Sealing ring	(1677516)
	3165097	2	• Sealing ring	
	3826783	4	• O-ring	
	3827530	1	• Sealing ring	
	3832863	1	• Sealing ring	
	3964833	1	• Gasket	
	8170515	1	• Gasket	
	8170534	1	• Gasket	
	8170558	1	• Sealing ring	
	3831094	1	• O-ring	