

PART NO.	QTY	DESCRIPTION	NOTES
275036	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275304	6	• Piston ring kit	
275734	6	• Sealing ring kit	(275568)
422344	6	• Piston pin	
417466	12	• Lock ring	
275304	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
275734	6	Sealing ring kit	(275568)
	6	• SEAL RING	
	12	• SEAL RING	
270099	6	Big end bearing kit	STD D
270100	6	Big end bearing kit	0,25MM U.S
270101	6	Big end bearing kit	0,50MM U.S
270102	6	Big end bearing kit	0,75MM U.S
270103	6	Big end bearing kit	1,00MM U.S
270104	6	Big end bearing kit	1,25MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25MM U.S
270440	7	Main bearing kit	0,50MM U.S
270441	7	Main bearing kit	0,75MM U.S
270442	7	Main bearing kit	1,00MM U.S
270443	7	Main bearing kit	1,25MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,1MM O.S
276760	1	Thrust washer kit	0,2MM O.S
276761	1	Thrust washer kit	0,3MM O.S
275551	6	Gasket kit, CYL. HEAD	
	6	• GASKET, CYL. HEAD	
422415	12	• Sealing ring	D = 18 MM
422414	12	• Sealing ring	D = 32 MM
422413	6	• Sealing ring	D = 11 MM



PART NO.	QTY	DESCRIPTION	NOTES
18818	1	• Gasket	
949656	2	• O-ring	(191058)
925060	3	• O-ring	
469205	6	• O-ring	
413619	1	• Gasket	
416033	3	• Sealing ring	
417333	1	• Gasket	
469328	6	• Gasket	
421158	1	• Sealing ring	
421187	1	• Gasket	
422025	1	• Gasket	
422130	1	• Gasket	
422145	1	• Felt ring	
422146	1	• Felt ring	
468556	1	• Gasket	
422171	1	• Gasket	
468461	12	• Gasket	
468463	1	• Gasket	
422409	1	• Gasket	
422551	1	• Rubber ring	
469483	2	• Sealing ring	(422581)
422626	1	• Gasket	
468557	1	• Gasket	
423054	1	• Gasket	
423123	1	• Sealing ring	
423127	1	• Gasket	
423129	1	• Gasket	
423138	1	• Gasket	
469481	1	• Sealing ring	(424334)
424342	6	• Sealing ring	
469477	1	• O-ring	(424345)
469482	1	• O-ring	
467409	3	• Gasket	
467177	1		
469484	1	• Sealing ring	(468329)
925054	1	• O-ring	
925059	1	• O-ring	
925062	2	• O-ring	
925069	1	• O-ring	
940096	1	• Gasket	
941580	1	• Sealing ring	
942703	1	• Gasket	
946729	3	• Gasket	
957171	15	• Gasket	
957173	2	• Gasket	
957175	3	• Gasket	
875537	1	Gasket kit, DECARBONIZING	
469456	12	• Protecting ring	(407224)
423139	6	• Seal	
423145	6	• Gasket	
423146	6	• Gasket	
942580	26	• Gasket	
837626	6	• Seal	
275451	1	Gasket kit, INTAKE AND EXHAUST MANIFOLD	
422074	6	• Gasket	
422174	6	• Rubber ring	
275570	1	Oil pump kit, OIL PUMP	
	1	• SHAFT WITH GEAR	

PART NO.	QTY	DESCRIPTION	NOTES
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875386	1	Repair kit, CIRCULATION PUMP	
1542870	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
422171	1	• Gasket	
181670	1	• Ball bearing	
1545283	1	• Sealing ring	(1542833)
421306	1	• Wear ring	
422148	1	• Shaft	
423127	1	• Gasket	
423138	1	• Gasket	
422171	1	• Gasket	
821853	1	• Gasket	
914462	1	• Lock ring	
951969	1	• Pin	
1542871	1	• Spacer sleeve	
273179	1	Repair kit, TURBO	
417378	1	Gasket	
417381	1	Gasket	
417382	1	Gasket	
417727	4	Lock ring	
422668	1	Rubber ring	
	4	• PISTON RING	
	1	• O-RING	
	2	• BEARING BUSHING	
	1	• SLEEVE	
	1	• THRUST BEARING	
275529	1	Gasket kit, ADDITIONAL KIT TURBO	
411710	1	• Gasket	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
422075	1	• Gasket	
423336	1	• Gasket	