

PART NO.	QTY	DESCRIPTION	NOTES
275036	6	Cylinder liner kit	
	6	• CYLINDER LINER	
	6	• PISTON	
275304	6	• Piston ring kit	
275734	6	• Sealing ring kit	(275568)
422344	6	• Piston pin	
417466	12	• Lock ring	
275304	6	Piston ring kit	
	6	• OIL RING	
	12	• COMPRESSION RING	
	6	• COMPRESSION RING	
275734	6	Sealing ring kit	(275568)
	6	• SEAL RING	
	12	• SEAL RING	
270099	6	Big end bearing kit	STD D
270100	6	Big end bearing kit	0,25MM U.S
270101	6	Big end bearing kit	0,50MM U.S
270102	6	Big end bearing kit	0,75MM U.S
270103	6	Big end bearing kit	1,00MM U.S
270104	6	Big end bearing kit	1,25MM U.S
270438	7	Main bearing kit	STD D
270439	7	Main bearing kit	0,25MM U.S
270440	7	Main bearing kit	0,50MM U.S
270441	7	Main bearing kit	0,75MM U.S
270442	7	Main bearing kit	1,00MM U.S
270443	7	Main bearing kit	1,25MM U.S
276758	1	Thrust washer kit	STD D
276759	1	Thrust washer kit	0,1MM O.S
276760	1	Thrust washer kit	0,2MM O.S
276761	1	Thrust washer kit	0,3MM O.S
275551	6	Gasket kit, CYL. HEAD	
	6	• GASKET, CYL. HEAD	
422415	12	• Sealing ring	D = 18 MM
422414	12	• Sealing ring	D = 32 MM
422413	6	• Sealing ring	D = 11 MM
875414	1	Gasket kit, RECONDITION ENGINE	
11992	40	• Gasket	
957180	6	• Gasket	
957184	2	• Washer	
400797	4	• O-ring	
420213	1	• Seal	
469328	8	• Gasket	
837851	1	• Sealing ring	
823185	3	• Gasket	
802287	1	• Gasket	
807578	2	• Gasket	
820726	1	• Gasket	
820751	1	• Gasket	
820785	1	• Gasket	
820877	2	• Gasket	
821349	1	• Gasket	
821754	1	• Sealing ring	
836169	4	• Gasket	
907137	2	• Gasket	
925027	2	• O-ring	





PART NO.	QTY	DESCRIPTION	NOTES
	1	• GEAR	
470234	2	• Bushing	(940359)
910115	1	• Key	
424133	1	• Washer	
875386	1	Repair kit, CIRCULATION PUMP	
1542870	1	• Ball bearing	
70913	1	• Deflector	
181538	1	• Ball bearing	
422171	1	• Gasket	
181670	1	• Ball bearing	
1545283	1	• Sealing ring	(1542833)
421306	1	• Wear ring	
422148	1	• Shaft	
423127	1	• Gasket	
423138	1	• Gasket	
422171	1	• Gasket	
821853	1	• Gasket	
914462	1	• Lock ring	
951969	1	• Pin	
1542871	1	• Spacer sleeve	
273179	1	Repair kit, TURBO	
417378	1	Gasket	
417381	1	Gasket	
417382	1	Gasket	
417727	4	Lock ring	
422668	1	Rubber ring	
	4	• PISTON RING	
	1	• O-RING	
	2	• BEARING BUSHING	
	1	• SLEEVE	
	1	• THRUST BEARING	
275529	1	Gasket kit, ADDITIONAL KIT TURBO	
411710	1	• Gasket	
417378	1	• Gasket	
417381	1	• Gasket	
417382	1	• Gasket	
422075	1	• Gasket	
423336	1	• Gasket	
875660	1	Impeller kit	
	1	• IMPELLER	
827020	1	• Washer	
825728	1	• Gasket	
955512	2	• Screw	