



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	843510	1	Starter motor	24V
2		1	• housing	
3		4	• pole terminal	
4	6212612	1	• Field winding	Obsolete part
5	956241	8	• Cross recessed screw	Obsolete part
6	6212614	1	• Anchor	Obsolete part
7	243091	1	• • Needle bearing	
8	844408	1	• Commutator bearing	Obsolete part
9	240481	1	• • Bearing bushing	
10	240478	4	• • Brush spring	
11	240479	1	• • Terminal screw	Obsolete part
12	240480	1	• • Electric cable	Obsolete part
13	243175	1	• • Isolation plate	Obsolete part
14	241149	1	• • Connector kit	
15	6643672	1	• • Small parts kit	
16	243089	1	• Carbon brush set	
17	240449	1	• Bearing shield	Obsolete part
18	240450	1	• • Sealing ring	
19	240451	1	• • Spring	
20	240453	1	• • Needle bearing	
21	240455	1	• • Bearing bushing	Obsolete part
22	240456	1	• Bearing shield	Obsolete part
23	244539	1	• Disc clutch	
24	243782	1	• • Washer	Obsolete part
25	6643674	1	• • Disc	Obsolete part
26	244365	X	• • Adjusting washer	TH=0.35mm, Obsolete part
	244366	X	• • Adjusting washer	TH=0.40mm, Obsolete part
	244367	X	• • Adjusting washer	TH=0.45mm, Obsolete part
	244368	X	• • Adjusting washer	TH=0.50mm, Obsolete part
	244369	X	• • Adjusting washer	TH=0.55mm, Obsolete part
	244370	X	• • Adjusting washer	TH=0.60mm, Obsolete part
	244371	X	• • Adjusting washer	TH=0.65mm, Obsolete part
27	243780	5	• • Disc	Obsolete part
28		5	• •	
29	243778	1	• • Clutch half	Obsolete part
30	243179	1	• • Stop ring	Obsolete part
31	241908	1	• • Lock ring	Obsolete part
32	243791	4	• • Pin	Obsolete part
33	243790	4	• • Spring	Obsolete part
34	6643675	1	• Starter pinion	
35	240473	1	• Key	
36	848095	4	• Screw	Obsolete part
37	941905	4	• Spring washer	
38	240457	1	• Spacer washer	
39	955791	1	• Hexagon nut	
40	6643682	1	• Nut	Obsolete part
41	6643680	1	• Rotor shaft	
42	844410	1	• • Washer	Obsolete part
43	240470	1	• • Spring	
44	844411	1	• • Washer	Obsolete part
45	184453	1	• • Ball	
46	240471	1	• • Lock ring	
47	241904	X	• Shim	TH=0.2mm
	240486	X	• Shim	TH=0.3mm, Obsolete part
	240487	X	• Shim	TH=0,5mm, Obsolete part
48	6643677	1	• Bolt	
49	6643678	3	• Bolt	Obsolete part
50	955892	4	• Washer	
51	955781	4	• Hexagon nut	
52	241897	1	• Actuator solenoid	
53	955294	2	• Hexagon screw	
54	941907	2	• Spring washer	
55	244218	6	• Screw	Obsolete part

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56	941905	6	• Spring washer	
57	906822	3	• Washer	Obsolete part
58	844415	1	• Relay	
59	243713	2	• Bolt	Obsolete part
60	240498	2	• Washer	Obsolete part
61	72225	1	• O-ring	
62	240496	1	• Protecting casing	
63	72202	2	• Gasket	Obsolete part
64	72201	2	• Washer	Obsolete part
65	941906	2	• Spring washer	
66	956094	2	• Cross recessed screw	
67	6643679	2	• Screw	
68	941905	2	• Spring washer	