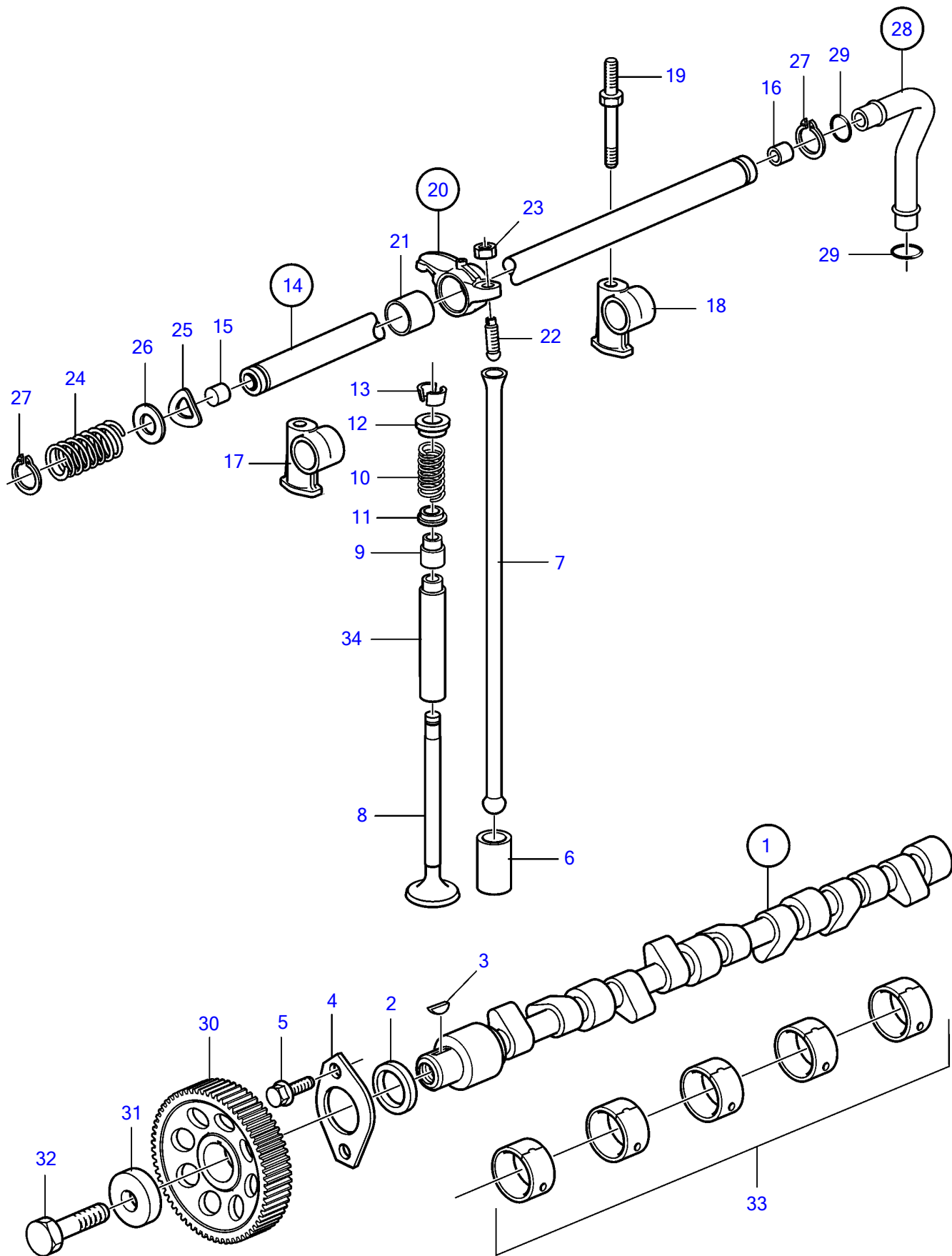


AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TAMD31S-A, TMD31L-A



AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TAMD31S-A, TMD31L-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	861201	1	Camshaft		
2	1542221	1	• Spacer washer		
3	910116	1	• Woodruff key		
4	838992	1	Thrust washer		
5	946440	2	Flange screw		
6	1542208	8	Valve tappet		
7	838636	8	Push rod		
8	838638	4	Exhaust valve, exhaust		
	838637	4	Inlet valve, intake		
9	859171	8	Valve stem seal		
10	1545198	8	Valve spring		
11	1332137	8	Valve spring washer		
12	838639	8	Washer		
13	1677875	16	Valve collet		
14	838641	1	Rocker arm shaft		
15	955083	1	• Cap plug		
16	840444	1	• Sleeve		
17	838726	1	Adapter		
18	838647	3	Bearing bracket		
19	838732	4	Stud		
20	3581128	4	Rocker arm, exhaust		No 1,3,5,7
	3581129	4	Rocker arm, intake		No 2,4,6,8
21	418297	4	• Bushing		
22	3581121	4	• Ball stud		
23	921781	4	• Hexagon nut		
24	411139	3	Compression spring		
25	840686	2	Spring washer		
26	400722	2	Shim		
27	914456	2	Snap ring		
28	860686	1	Tube		
29	969198	2	• O-ring		
30	1542034	1	Gear		
31	1542223	1	Washer		
32	965193	1	Flange screw		
33	1542067	5	Camshaft bushing	1666	
34	3582561	8	Valve guide	1664	

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