



15160

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|--------------------------|--------------|--------------------------------------|
| 1 | 873002 | 1 | Gear | | |
| 2 | 854571 | 1 | • Gear housing | | |
| 3 | 977241 | 2 | • Stud | | |
| 4 | 854677 | 1 | • Cardboard tube | | |
| 4A | (854198) | 1 | • Plastic plug | | Obsolete part |
| 5 | 814179 | 1 | • Plug | | |
| 6 | 897682 | 1 | • Gasket | | Included in gasket kit. |
| 7 | 941807 | 3 | • Hex. socket screw | | |
| 8 | 814643 | 1 | • Hollow screw | | |
| 9 | 955987 | 1 | • O-ring | | Included in gasket kit. |
| 10 | 832669 | 1 | • Gasket | | Included in gasket kit. |
| 11 | | 1 | • Gear set | | |
| 12 | 854025 | 1 | • Bearing box | | |
| 13 | 853949 | 1 | • Roller bearing | | |
| 14 | 183247 | 1 | • Roller bearing | | |
| 15 | 852705 | 1 | • Pivot pin | | |
| 15A | 941807 | 2 | • Hex. socket screw | | |
| 16 | 956591 | 4 | • Hex. socket screw | | |
| 16A | 942598 | 4 | • Washer | | |
| 17 | 853484 | 1 | • Pretensioning sleeve | | |
| 18 | 925095 | 1 | • O-ring | | Included in gasket kit. |
| 19 | 853034 | X | • Shim | | TH=0.10mm |
| | 853035 | X | • Shim | | TH=0.15mm |
| | 853036 | X | • Shim | | TH=0.35mm |
| 20 | 839253 | 1 | • Sealing ring | | Included in gasket kit. |
| 21 | 832675 | 1 | • Washer | | |
| 22 | 956000 | 1 | • O-ring | | Included in gasket kit. |
| 23 | 914538 | 1 | • Snap ring | | |
| 24 | 854615 | 1 | • Universal joint | | |
| | | | • Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 25 | 854616 | 1 | • • Fork | | |
| 26 | 854617 | 1 | • • Fork | | |
| 27 | 854618 | 1 | • • Intermediate section | | |
| 28 | 854619 | 2 | • • Spider | | |
| 29 | 24383 | 8 | • • Lock ring | | |
| 30 | 854201 | 1 | • Screw | | |
| 31 | 853026 | 1 | • Washer | | |
| 32 | 854670 | 2 | • Ball bearing | | |
| 33 | 943869 | X | • Shim | | TH=0.05mm |
| | 946179 | X | • Shim | | TH=0.10mm |
| | 943870 | X | • Shim | | TH=0,20mm |
| 34 | 941826 | X | • Shim | | TH=0.05mm |
| | 941827 | X | • Shim | | TH=0,20mm |
| | 948230 | X | • Shim | | TH=0.35mm |
| 35 | 853916 | 1 | • Shaft | | |
| 36 | 854222 | 1 | • Sliding sleeve | | |
| | | | • Bulletin P-44-1-8 | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| | | | • Bulletin P-44-1-18 | P-44-1-18-EN | Shift Cone |
| 37 | 813970 | 1 | • Spring | | |
| 38 | 854126 | 1 | • Washer | | |
| 39 | 951078 | 1 | • Snap ring | | |
| 40 | 853819 | 2 | • Needle bearing | | |
| 41 | 854192 | 1 | • Spacer ring | | |
| 42 | 853888 | 2 | • Lock ring | | |
| 43 | 854228 | 1 | • Nut | | 0mm |
| | 854229 | 1 | • Nut | | 0,20mm |
| | 854230 | 1 | • Nut | | 0,40mm |
| | 854265 | 1 | • Nut | | 0,60mm |
| 44 | | 1 | • Shift mechanism | | |
| 45 | 872993 | 1 | • • Bearing housing | | |
| 46 | 897816 | 1 | • • Eccentric piston | | |
| | | | • Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 47 | 839646 | 1 | • • Dog | | |

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|------------------------|--------------|----------------------------------|
| 48 | 814184 | 1 | • • Spring | | |
| 49 | 897711 | 1 | • • Screw | | |
| 50 | 897871 | X | • • Shim | | |
| 51 | 853868 | 1 | • • Sealing ring | | Included in gasket kit. |
| 52 | 951924 | 1 | • • Spring pin | | |
| 53 | 942871 | 1 | • • Clevis pin | | |
| 54 | 925093 | 1 | • • O-ring | | Included in gasket kit. |
| 55 | 940169 | 4 | • Hexagon screw | | |
| 56 | 876294 | 1 | • Bellows kit | | |
| | | | • Bulletin P-44-1-11 | P-44-1-11-EN | DPH/DPR U-Joint Bellows |
| 57 | 853013 | 1 | • • Hose clamp | | |
| 58 | 853012 | 1 | • • Hose clamp | | |
| 59 | 839351 | 1 | • Oil dipstick | | |
| 60 | 955974 | 1 | • O-ring | | |
| 61 | 853706 | 1 | • Type plate | | |
| 62 | 804269 | 2 | • Drive screw | | |
| 63 | 854604 | 1 | Protecting cover | | Included in complete drive. |
| 64 | 925052 | 2 | O-ring | | Included in complete drive. |
| 65 | 854661 | 1 | Screw | | Included in complete drive. |
| 66 | 872027 | 1 | Screw | | Included in complete drive. |
| 67 | 876635 | 1 | Decal set | | Included in complete drive. |
| 68 | 872995 | 1 | • Decal | | Included in complete drive. |
| 69 | 872868 | 1 | • Decal | | Included in complete drive., P |
| | 872867 | 1 | • Decal | | Included in complete drive., S.B |
| 70 | 854144 | 1 | Sign | | Included in complete drive. |
| 71 | 876266 | 1 | Gasket kit, upper gear | | See group 99 |