

AD31D, AD31XD, TAMD31D, TMD31D

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3803306	1	Cylinder head	(860646)
2	858331	4	• Valve seat, exhaust	
3	860035	4	• Valve seat, intake	
4	419653	8	• Valve guide	
5	477026	9	• Expansion plug	
6	967853	8	• Cap plug	
7	968955	1	• Expansion plug	
8	967948	8	• Expansion plug	
9	949329	4	• Gasket	
10	861255	4	• Spray sleeve	
11	838896	4	• Sealing ring	
12	838821	4	• O-ring	
13	838619	4	• Retainer	
14	858993	1	Gasket	
15	838775	19	Flange screw	
16	838648	1	Valve cover	
17	838652	1	Gasket	
18	968862	4	Nut	
19	861115	1	Protecting sleeve	
20	860541	1	Valve cover	Replaced by 860542, 860601 & 977771
	860542	1	• Valve cover	
21	860601	1	• Insert	
22	977771	4	• Flange screw	
23	946234	X	Tube	L=365mm
24	838651	1	Valve cover	
25	838654	2	Gasket	
26	3547599	1	Oil filler cap	
27	953034	8	Stud	
28	968458	8	Flange cap nut	