



| REF | PART NO. | QTY | DESCRIPTION          | NOTES   |
|-----|----------|-----|----------------------|---|
| 1   | 860546   | 1   | Timing gear casing   | (860199)  |
| 2   | 946779   | 1   | · Cap plug           |   |
| 3   | 960632   | 1   | · Plug               |   |
| 4   | 957181   | 1   | · Gasket             | IK  |
| 5   | 840274   | 1   | · Nipple             |   |
| 5A  | 860547   | 1   | · Nipple             | TO BE USED WHEN SMOKE LIMITER IS NOT INSTALLED. |
| 6   | 840446   | 1   | Sealing ring         | IK  |
| 7   | 859048   | 1   | Gasket               | IK  |
| 8   | 955301   | 8   | Screw                | L = 55 MM                                       |
| 9   | 941907   | 8   | Spring washer        |   |
| 10  | 943177   | 1   | O-ring               | IK  |
| 11  | 840350   | 1   | Gear                 | CRANKSHAFT GEAR                                 |
| 12  | 910118   | 1   | Woodruff key         |   |
| 13  | 858269   | 1   | Gear                 | CAMSHAFT GEAR                                   |
| 14  | 910118   | 1   | Woodruff key         |   |
| 15  | 859385   | 1   | Pin                  | FOR STARTING CRANK.                             |
| 15A | 859386   | 1   | Set screw            | FOR STARTING CRANK.                             |
| 16  | 840552   | 1   | Gear                 |   |
| 17  | 840553   | 1   | Gear                 |   |
| 18  | 858526   | 1   | Gear, SEA WATER PUMP | SEE GROUP 2B                                    |