



10642

**2003T**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	840962	1	Turbo		ALSO AVAILABLE AS AN EXCHANGE PART. Exchange unit
	3802053	1	Turbocharger, exch		
				02B-0725	
2	840902	1	Gasket		
3	840933	1	Clamp		
4	859112	1	Gasket		
5	840931	1	Insert		
6	840930	1	Exhaust riser		
7	925060	1	O-ring		
8	840950	1	Tube		HEAT EXCHANGER-EXHAUST BEND
9	418411	1	Sealing ring		
10	955893	2	Washer		
11	955272	2	Screw		
12	840954	1	Tube		
13	418445	2	Sealing ring		
14	840740	2	Clamp		
15	955269	2	Screw		
16	858502	1	Muffler		
17	969015	1	Hose		(949988) L = 200 MM SEE GROUP 2A
18	858190	1	Hose		
19	961670	2	Hose clamp		
20	840945	1	Inlet pipe		
21	840944	1	Gasket		
22	940326	4	Screw		
23	941906	4	Spring washer		
24	955306	2	Screw		L = 80 MM
	100222	2	Screw		L = 85 MM
25	11978	2	Washer		
26	180759	1	Plug		
27	418445	1	Sealing ring		
28	858410	1	Plug		
29	840953	1	Tube		THERMOSTAT HOUSING-TURBO COMPRESSOR-HEAT EXCHANGER
30	418411	1	Sealing ring		
31	840740	1	Clamp		
32	955269	1	Screw		
33	840675	1	Thermostat housing		
34	955299	1	Screw		
35	941907	1	Spring washer		
36	955300	1	Screw		
37	955299	1	Screw		
38		1	LIFT IRON		
39	875795	1	Thermostat kit		74%Z9 C
40	416033	1	Sealing ring		
41	858185	1	Hose coupling		
42	840959	1	Tube		CYLINDER BLOCK-TURBO COMPRESSOR
43	976421	1	Hollow screw		
44	947281	2	Gasket		
45	840955	1	Return pipe, OIL		SN-2300049279. TURBO COMPRESSOR-CYLINDER BLOCK. REPLACED BY 1EA 860466 RETURN PIPE,1EA FLANGE 858152, 1EA NIPPLE 860552,1EA FERRULE 956970 AND 1EA NUT 956984
45A	860466	1	Return pipe, OIL		SN2300049280-. TURBO COMPRESSOR-CYLINDER BLOCK
45B	858152	1	Flange		SN2300049280-
46	831960	1	Gasket		
47	955269	2	Screw		
48	961662	1	Clamp		
49	942700	X	Hose		L = 1000 MM. EXPANSION TANK-THERMOSTAT HOUSING. HOSE LENGHT REFERS TO BULK HEAD INSTALLED EXPANSION TANK.