



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	493	827616T 1	CRANKSHAFT	1		5
2	30	43011T	BALL BEARING, Lower	1		5
3		78661 1	WEAR SLEEVE	1		5
4	25	35126	O-RING, (.859 x .139)	1		5
5	39	818412A 4	RING ASSEMBLY	1		5
6	28	91800	KEY, Woodruff	2		5
7	43	43019A 1	DRIVER GEAR	1		5
8	31	43013T 3	ROLLER BEARING ASSEMBLY, U	1		5
9	26	43993	SEAL, Oil	1		5
10	25	858225	O-RING	1	(2.112 X .103)(Square)	2,5
10	25	823683	O-RING, (1.989 x .070)	1	(1.989 X .070)(Round)	2,5
11		42943A 1	ROLLER BEARING ASSEMBLY	2		5
12		NSS	NOT SOLD SEPARATE, Roller B	64		5
13	2704	826191T 4	PISTON ASSEMBLY	3	(Standard)	5
13	2704	821896A 3	PISTON ASSEMBLY	AR	(.015 Overage)	
13	2704	821896A 4	PISTON ASSEMBLY	AR	(.030 Overage)	
14	53	857196	LOCK RING	6		5
15		NSS	NOT SOLD SEPARATE, Piston F	3		5
16	39	822321A12	RING KIT	1	(Standard)	5
16	39	822321A 1	RING KIT	AR	(.015 Overage)	
16	39	822321A 2	PISTON RING ASSEMBLY	AR	(.030 O.S.)	
17	646	818846T 6	CONNECTING ROD ASSEMBLY	3		5
18	12	812876	WASHER	6		5
19	29	818391001	NEEDLE BEARING	87		5
20	10	94320	SCREW, (.375-24 x 1.250)	6		5
21	31	43012A 1	BEARING/CAGE KIT	3		5
22		NSS	NOT SOLD SEPARATE, Roller	48		5
-	27	43004A99	GASKET SET, Powerhead	1		
-		855530T98	POWERHEAD	1	(Non Oil Injection)	
-		898208A02	POWERHEAD	1	(Non Oil Injection) SN# 1B227000	
-		898208A02	POWERHEAD	1	(Non Oil Injection) SN# 0P401000	
-		809837T97	POWERHEAD	1	(Oil Injection)	