



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1648	7811A22	GEAR HOUSING ASSY COMPLE	1		
-	1648	7811A23	GEAR HOUSING ASSY COMPLE	1		
1	1648	7811A 9	GEAR HOUSING ASSEMBLY	1		
2	16	68927	STUD, GEAR HOUSING (2-1/8"	1		
2	16	75321	STUD, GEAR HOUSING (7-1/4"	1		
3	16	68928	STUD, WATER PUMP (2-1/8"	2		
4	16	70741	STUD, WATER PUMP (1-1/8"	1		
5	23	77428	BEARING, GEAR HOUSING	1		
6	23	90770	BUSHING, FLANGED - GEAR I	1		
7	43	90796	PINION GEAR	1		
8	11	20922	NUT, PINION GEAR	1		
9	45	87617	DRIVE SHAFT (SHORT SHAFT)	1		
9	45	87663	DRIVE SHAFT (LONG SHAFT)	1		
10	28	56655	KEY, IMPELLER DRIVE	1		3
11	27	68939	GASKET, WATER PUMP - LOW	1		3,4
12	46	90844A 1	WATER PUMP HOUSING ASSE	1		3
13	26	96063	OIL SEAL, WATER PUMP	1		3,4
14		70977	INSERT, WATER PUMP	1		3
15	12	56681	WASHER, WATER PUMP	1		2,4
16	25	74138	QUAD SEAL, WATER PUMP	1		1,3,4
17	47	89980	IMPELLER	1		3
18		68955	FACE PLATE, WATER PUMP	1		3
19	46	95965A 2	WATER PUMP COVER ASSEME	1		3
20	26	30913	OIL SEAL, WATER PUMP COV	1		3
21	26	36558	SEAL, WATER TUBE	1		1,3,4
22	23	31792	SLEEVE, WATER TUBE GUIDE	1		
23	25	62704	O RING, DRIVE SHAFT	1		1
24	25	30526	RING, RUBBER - DRIVE SHAFT	1		1,3,4
25	12	30164	WASHER, WATER PUMP STUC	3		
26	11	45812	NUT, WATER PUMP STUDS	3		
27	10	28653	SCREW, VENT - GEAR HOUSIN	1		
28	12	20262	WASHER, VENT SCREW	1		3,4
29	10	79953	SCREW, GREASE FILLER	1		
30	12	20260	WASHER, GREASE FILLER SCF	1		3,4
31		72418	SHIFT SHAFT (SHORT SHAFT	1		
31		75307	SHIFT SHAFT (LONG SHAFT)	1		
-	46	90844A2	WATER PUMP KIT			
-	26	71140A1	SEAL AND GASKET KIT			