



| Parts List |       |          |                              |      |                           |          |
|------------|-------|----------|------------------------------|------|---------------------------|----------|
| Ref        | Class | Part     | Description                  | Qty  | Comment                   | Footnote |
| 1          | 45    | 56345    | DRIVE SHAFT (SHORT SHAFT)    | 1    |                           |          |
| 1          | 45    | 56346    | DRIVE SHAFT (LONG SHAFT)     | 1    |                           |          |
| 2          |       | 54196    | CARRIER, "O" RING-DRIVE SHAF | 1    |                           |          |
| 3          | 25    | 35126    | "O" RING, DRIVE SHAFT COUPLI | 1    |                           | 4        |
| -          | 1638  | 4109A 3  | GEAR HOUSING ASSEMBLY, CC    | 1    | RIGHT HAND ROTATION-MERC  |          |
| -          | 4638  | 4108A 3  | GEAR HOUSING ASSEMBLY, COF   | 1    | LEFT HAND ROTATION-MERC 1 |          |
| -          | 1638  | 4109A 4  | GEAR HOUSING ASSEMBLY, COF   | 1    | RIGHT HAND ROTATION-MERC  |          |
| -          | 1638  | 4108A 4  | GEAR HOUSING ASSEMBLY, COF   | 1    | LEFT HAND ROTATION-MERC 1 |          |
| 4          |       | 53864A 1 | SPACER ASSEMBLY, COMPLET     | 1    |                           |          |
| 5          | 16    | 25385    | STUD, SPACER TO FACE PLA     | 4    |                           |          |
| 6          | 26    | 24590    | OIL SEAL, SHIFT SHAFT-SPA    | 1    |                           |          |
| 7          | 26    | 31249    | OIL SEAL, SHIFT SHAFT-SPA    | 1    |                           |          |
| 8          | 12    | 31266    | WASHER, RUBBER-SHIFT SF      | 1    |                           |          |
| 9          | 17    | 35973    | PIN, DOWEL-SPACER TO WA      | 2    |                           |          |
| 10         | 16    | 30717    | STUD, SPACER TO WATER F      | 4    |                           |          |
| 11         | 26    | 56788    | OIL SEAL, SPACER-LOWER       | 1    |                           |          |
| 13         | 22    | 21290    | PLUG, PIPE-SPACER            | 2    |                           |          |
| 14         | 16    | 52662    | STUD, SPACER TO DRIVE SH     | 6    |                           |          |
| 16         | 23    | 56358    | SPACER, DRIVEN GEAR          | 1    |                           |          |
| 17         | 15    | 26320A 1 | SHIM ASSEMBLY, DRIVEN GEA    | AR   |                           |          |
| 18         |       | 53276    | CAM, SHIFT                   | 1    |                           |          |
| 19         | 12    | 55154A 1 | WASHER ASSEMBLY, SHIFT C     | AR   |                           |          |
| 20         | 24    | 53277    | SPRING, SHIFT CAM            | 1    |                           |          |
| 21         |       | 48909    | COVER, SHIFT PIVOT           | 1    |                           |          |
| 22         | 24    | 55089    | SPRING, SHIFT FORK           | 1    |                           |          |
| 23         | 10    | 55090    | SCREW, SHIFT FORK            | 1    |                           |          |
| 24         | 11    | 20664    | NUT, SHIFT FORK SCREW        | 1    |                           |          |
| 25         | 10    | 53099    | SCREW, PIVOT COVER TO GE     | 2    |                           |          |
| 26         | 13    | 26992    | LOCKWASHER, SHIFT PIVOT C    | 2    |                           |          |
| 27         |       | 48908    | SHIFT FORK, SLIDING CLUTCH   | 1    |                           |          |
| 28         |       | 48922    | COLLAR, SHIFT-RATCHET        | 1    |                           |          |
| 29         | 52    | 48906    | RATCHET, SLIDING CLUTCH      | 1    |                           |          |
| 30         | 43    | 48896A 1 | GEAR ASSEMBLY, DRIVE (1:1 C  | OPT. |                           |          |
| 30         | 43    | 48897A 1 | GEAR ASSEMBLY, DRIVE (1.25:  | OPT. |                           |          |
| 30         | 43    | 48898A 1 | GEAR ASSEMBLY, DRIVE (1.5:1  | 1    | STANDARD ON MERC 1250BP   |          |
| 30         | 43    | 48900A 1 | GEAR ASSEMBLY, DRIVE (1.75:  | 1    | STANDARD ON MERC 1000BP   |          |
| 30         | 43    | 48895A 1 | GEAR ASSEMBLY, DRIVE (2:1 C  | OPT. |                           |          |
| 31         | 31    | 21700    | ROLLER BEARING, DRIVE GE     | 2    |                           |          |
| 32         | 30    | 48916    | BALL BEARING, DRIVE GEAR     | 1    |                           |          |
| 33         | 15    | 34810A 1 | SHIM ASSEMBLY, DRIVE GEAR    | AR   |                           |          |
| 34         |       | 48919    | RETAINER, DRIVE SHAFT BEA    | 1    |                           |          |