



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	(7.4L) (ORDER LONG BLOCK 807	2
1		NSS	CYLINDER BLOCK	1	(8.2L) (ORDER LONG BLOCK 807	2
2	22	48340	PLUG-PIPE (1/4 IN.)	4		
2	22	48358	PLUG-PIPE (3/8 IN.)	2		
3	19	34270	PLUG-EXPANSION (1-5/8 IN DIA)	8		
4	17	52190	PIN-DOWEL	4		
5	19	94140	PLUG-EXPANSION (REAR CAM)	1		
6	23	85684	BEARING SET	1		
7	25	811528	O-RING (1/2 IN. DIA.) (REAR MA	1		
8	431	850453	CAMSHAFT	1	(7.4L)	
8	431	850478	CAMSHAFT	1	(8.2L)	
9		811580	CHAIN-TIMING	1		
10	43	850452	SPROCKET-CAMSHAFT	1		
11	43	811579	SPROCKET-CRANKSHAFT	1		
12	10	35339	SCREW (5/16-18 X 3/4 IN.)	3		
13	17	35312	PIN-DOWEL (1/4 IN. DIA.)	1		
14		850467	LIFTER-ROLLER	16	(7.4L)	
14		850466	LIFTER-ROLLER	16	(8.2L)	
15	22	48556	BUSHING-REDUCER	2	BRASS DRAIN PLUG	
16	22	32802	PLUG-PIPE (1/8 IN.)	2	BRASS DRAIN PLUG	
17	22	860088	BUSHING-REDUCER	2	PLASTIC DRAIN PLUG	
18	22	806608A	PLUG-DRAIN	2	PLASTIC DRAIN PLUG	
19	25	806609	QUAD RING	2	PLASTIC DRAIN PLUG	3,4
20		850474	GUIDE-LIFTER	8		
21		850479	RETAINER-LIFTER GUIDE	1		
22	10	808707	SCREW-RETAINER	4		
23		811663	RETAINER-CAMSHAFT	1		
24	10	17343	BOLT (1/4-20 X 1/2 IN.)	1		
-		807739A	MARINE LONG BLOCK ENGINE	1	(7.4L) (SEE NOTE)	
-		807745A	MARINE LONG BLOCK ENGINE	1	(8.2L) (SEE NOTE)	
-	27	805396A95	GASKET SET-OVERHAUL	1	(7.4L)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(8.2L)	
-	92	809825	SEALER-RED RTV	1		
-	92	34227	PERFECT SEAL	1		