

| Parts List | | | | | | |
|------------|-------|---------|------------------------------|-----|---------------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 57 | 807755 | BELT-Serpentine | 1 | | |
| 2 | 10 | 849377 | SCREW (.312-24 x .750) | 4 | | |
| 3 | 12 | 70132 | WASHER | 4 | | |
| 4 | | 849047T | PULLEY (Blue) | 1 | | |
| 5 | 10 | 811574 | SCREW (.375-16 x 1.750) | 4 | | 5 |
| 6 | | 850454 | PUMP ASSEMBLY-Circulating | 1 | | 5 |
| 7 | 27 | 49110 | GASKET | 2 | | 2 |
| 8 | 22 | 61162 | PLUG (.500) | 1 | | 5 |
| 9 | 27 | 818188 | GASKET | 2 | | 2,5 |
| 10 | | 816073 | SHIELD-Heat | 1 | | 5 |
| 11 | | 807211 | VALVE-Relief | 1 | (Oil By Pass - 30 PSI) | 5 |
| 12 | 27 | 850456 | GASKET-Front Cover | 1 | | 2,5 |
| 13 | | 850459 | COVER ASSEMBLY-Front | 1 | | 5 |
| 14 | 26 | 821947 | SEAL-Oil | 1 | | 2 |
| 15 | 10 | 850455 | SCREW | 10 | | 5 |
| 16 | | 850460 | BALANCER | 1 | | 5 |
| 17 | | 849045T | PULLEY (Blue) | 1 | | 5 |
| 18 | 12 | 856774 | WASHER | 3 | | 5 |
| 19 | 10 | 86517 | SCREW (.375-16 x 1.250) | 3 | | 5 |
| 20 | 12 | 841390 | WASHER | 1 | | |
| 21 | 12 | 822350 | WASHER | 1 | | 5 |
| 22 | 10 | 48490 | SCREW (.500-20 x 2.50) | 1 | | 5 |
| - | 27 | 842182A | GASKET/SEAL SET-Engine Overh | 1 | (See Gasket/Seal Set-Engine Ove | |

