



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	CYLINDER BLOCK	1	(454) (ORDER LONG BLOCK 807 41	41
1		NSS	CYLINDER BLOCK	1	(502) (ORDER LONG BLOCK 807 41	41
2	22	48340	PLUG-Pipe (1/4 in.)	4		
2	22	48358	PLUG-Pipe (3/8 in.)	2		
3	22	48556	BUSHING-Reducer	2	BRASS DRAIN PLUG	
4	22	32802 1	PLUG-Pipe (1/8 in.)	2	BRASS DRAIN PLUG	
5	22	860088	BUSHING-Adaptor	2	PLASTIC DRAIN PLUG	
6	22	806608A 1	PLUG-Drain	2	PLASTIC DRAIN PLUG	
7	25	806609	QUAD RING	2	PLASTIC DRAIN PLUG	
8	19	34270	PLUG-Expansion (1-5/8 in. Dia.)	8		
9	17	52190	PIN-Dowel	4		
10	19	94140	PLUG-Expansion (Rear Camshaft)	1		
11	23	85684	BEARING SET	1		
12	25	811528	O-RING-Rear Main Cap Oil Passz	1		
13	431	850478	CAMSHAFT	1		
14		811580	CHAIN-Timing	1		
15	43	850452	SPROCKET-Camshaft	1		
16	43	811579	SPROCKET-Crankshaft	1		
17	10	35339	BOLT (5/16-18 x 3/4 in.)	3		
18	17	35312	PIN-Dowel (1/4 in. Dia.)	1		
19		850466	LIFTER-Roller	16		
20		850474	GUIDE-Lifter	8		
21		850479	RETAINER-Lifter Guide	1		
22	10	808707	SCREW-Retainer	4		
23		811663	RETAINER-Camshaft	1		
24	10	17343	BOLT (1/4-20 x 1/2 in.)	1		
-		807744A 1	MARINE LONG BLOCK	1	(454 MAGNUM)	
-		807745A 1	MARINE LONG BLOCK	1	(502 MAGNUM)	
-	92	809825	SEALER-red RTV	1		
-	92	34227 1	PERFECT SEAL	1		