



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		850454	PUMP ASSEMBLY-Circulating Wat	1		
2	27	49110	GASKET-Water Pump	2		1
3	10	811574	SCREW (3/8-16 x 1-3/4 in.)	4		
4		19692T	PULLEY-Water Pump	1		
5	57	48122	BELT	1		
6	10	47277	SCREW (5/16-24 x 3/4 in.)	4		
7		850460	HARMONIC BALANCER	1		
8		90081T	PULLEY-Crankshaft	1		
9	10	35870	1 SCREW (3/8-16 x 2 in.)	3		
10	12	34714	WASHER	3		
11	10	811559	BOLT (1/2-20 x 1-3/8 in.)	1		
12	12	49103	WASHER	1		
13		850459	COVER ASSEMBLY-Timing Chain	1		
14	26	821947	1 SEAL-Oil	1		1
15	27	850456	GASKET-Timing Chain Cover	1		1
16	10	850455	SCREW (1/4-20 x 1/2 in.)	6		
17	17	35312	PIN-Dowel	1		
18		807211	VALVE-Oil By-Pass	1	(30 PSI)	
-	27	811572A94	GASKET SET-Overhaul	1		