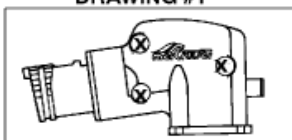
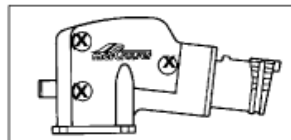


NOTE: When ordering replacement exhaust risers, refer to the boss locations to insure ordering the correct part. The bosses are indicated as (X).

DRAWING #1



DRAWING #2



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		89011A 8	MANIFOLD ASSEMBLY-Exhaust	2		
2	22	33198A 1	PLUG-Pipe (3/4-14)	8		
3	22	806926A 1	ELBOW ASSEMBLY-Drain	2		
4	22	806608A 1	PLUG-Drain	2		
5	25	806609	QUAD RING	2		1
6	27	46820	GASKET-Exhaust Manifold	2		1
7	10	37612	SCREW (3/8-16 x 1-1/4 in.)	16	(SEE "FUEL COOLER" FOR FUE	
8	27	41813	GASKET-Elbow to Manifold	2		1
8	27	818832	GASKET-Elbow to Manifold	2	(USE WITH RISER KITS)	
9		816900A 5	ELBOW ASSEMBLY-Exhaust	1	(SEE DRAWING #1)	
9		816900A 7	ELBOW ASSEMBLY-Exhaust	1	(SEE DRAWING #2)	
10	10	12244	SCREW (3/8-16 x 1 in.)	6		
10	10	98534	SCREW (3/8-16 x 2-5/16 in.)	2		
11	19	805727	CAP-Rubber	2		
12	54	815504220	CLAMP	2		
-		93320A 7	RISER EXTENSION KIT (3 in.)	1	EACH KIT CONTAINS 2 RISERS	
-		93322A 5	RISER EXTENSION KIT (6 in.)	1	EACH KIT CONTAINS 2 RISERS	
-	27	811572A94	GASKET SET	1		